

D

C

B

A

D

C

B

A

8

7

6

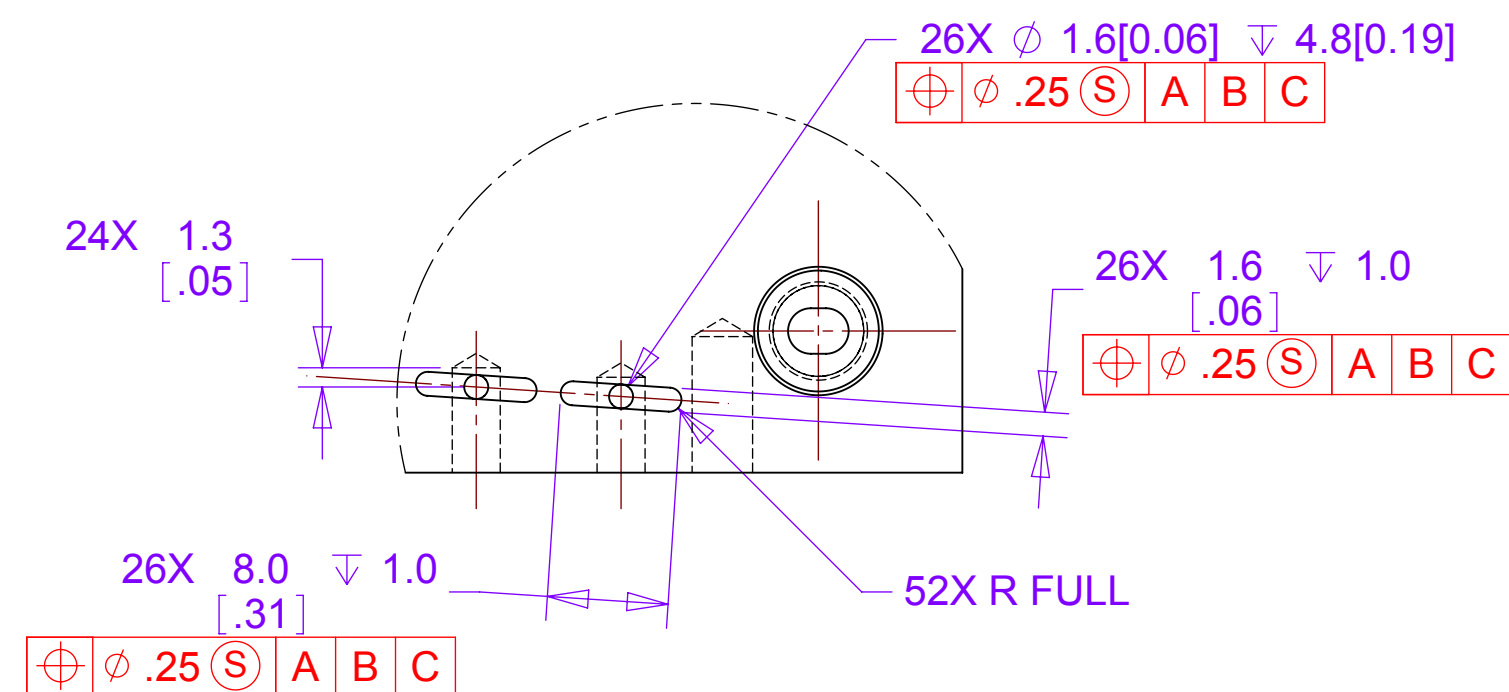
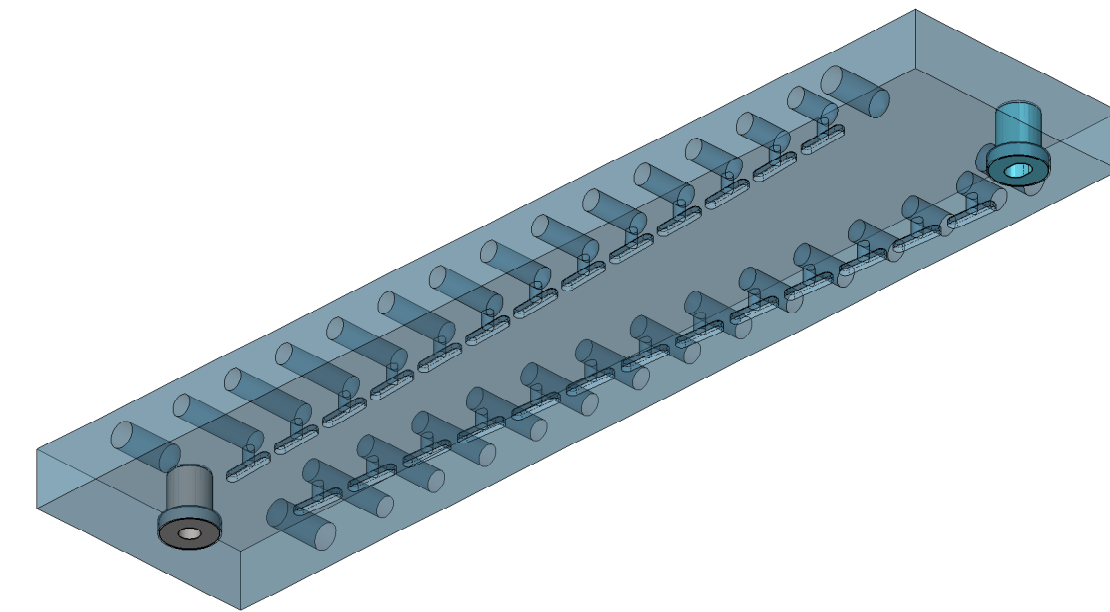
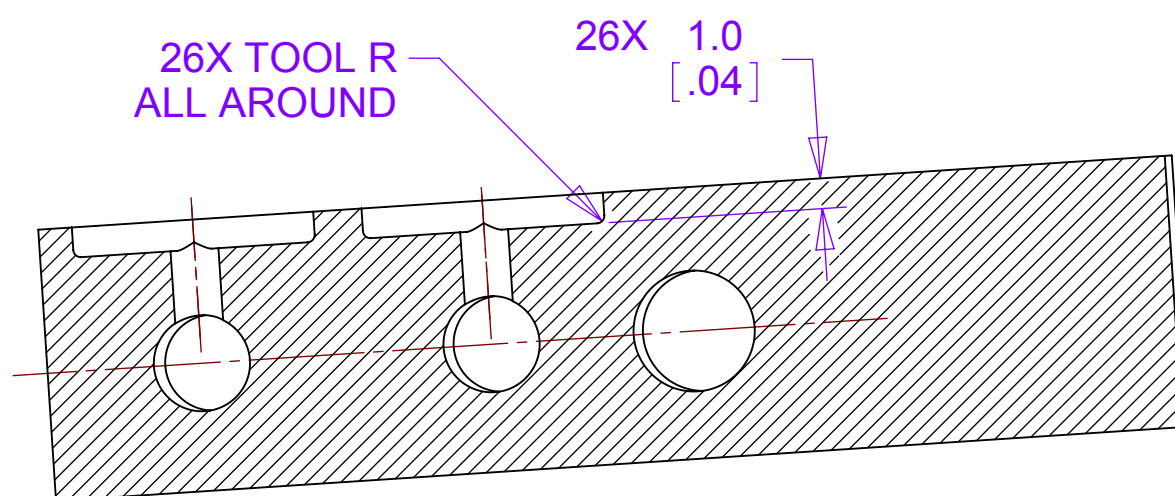
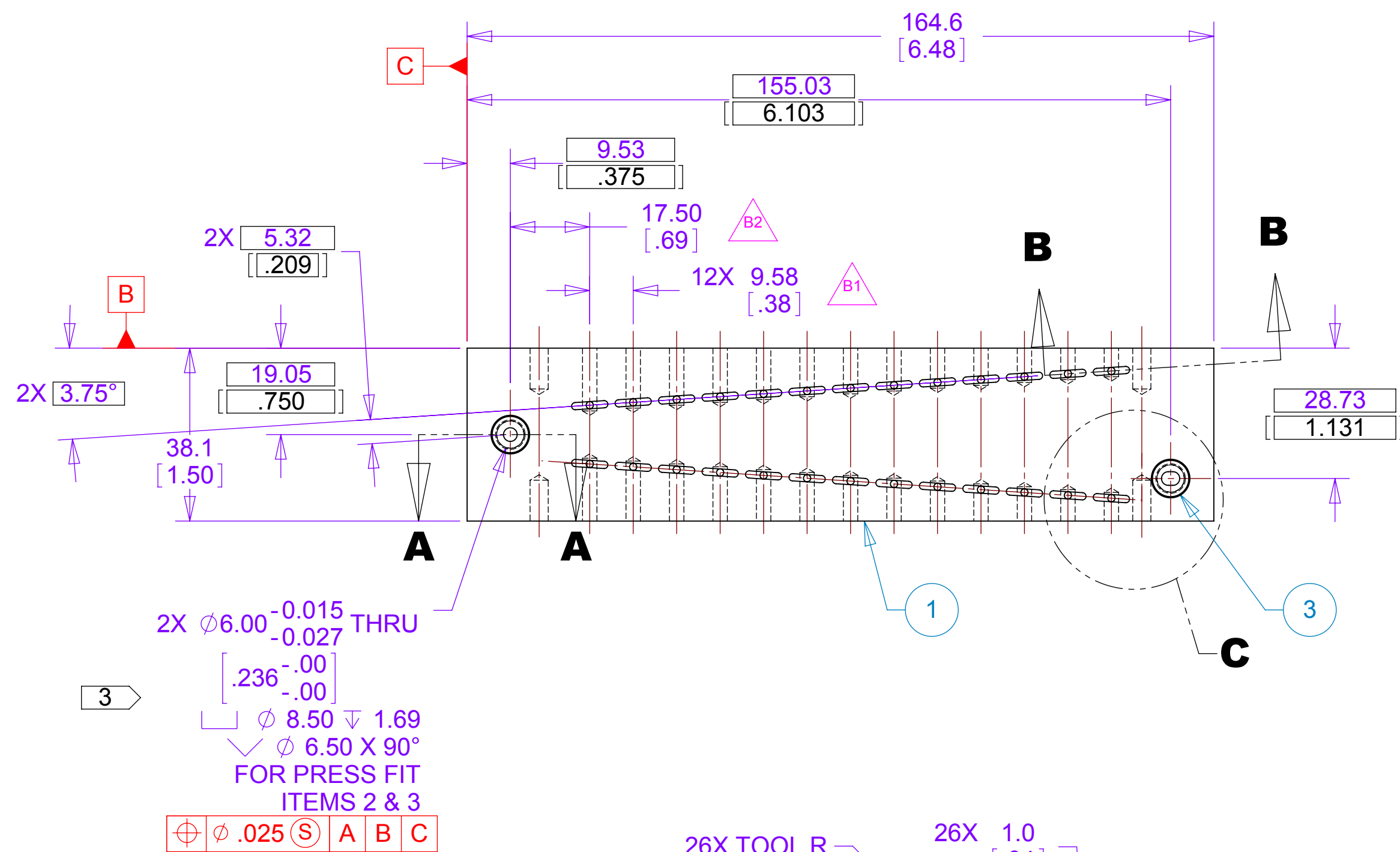
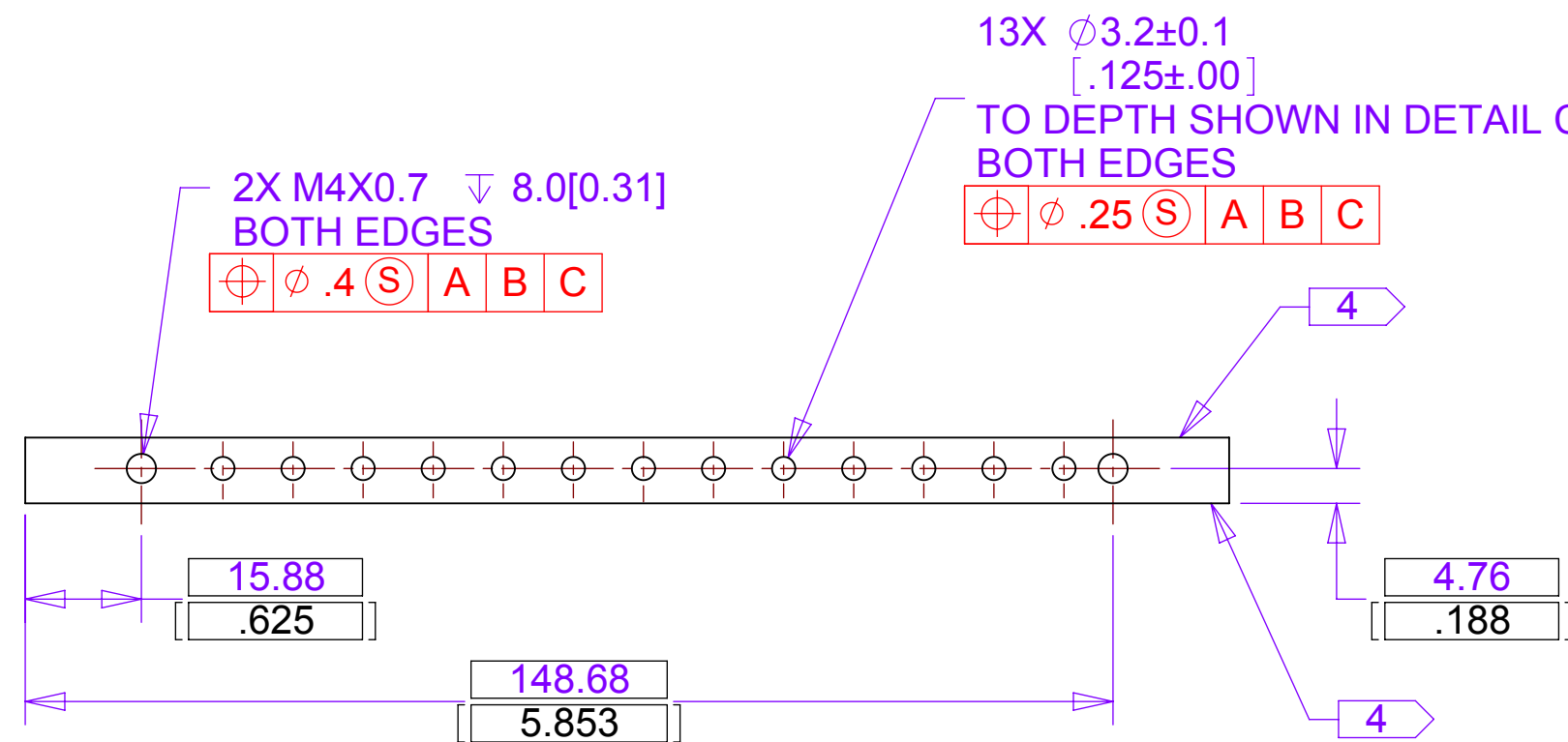
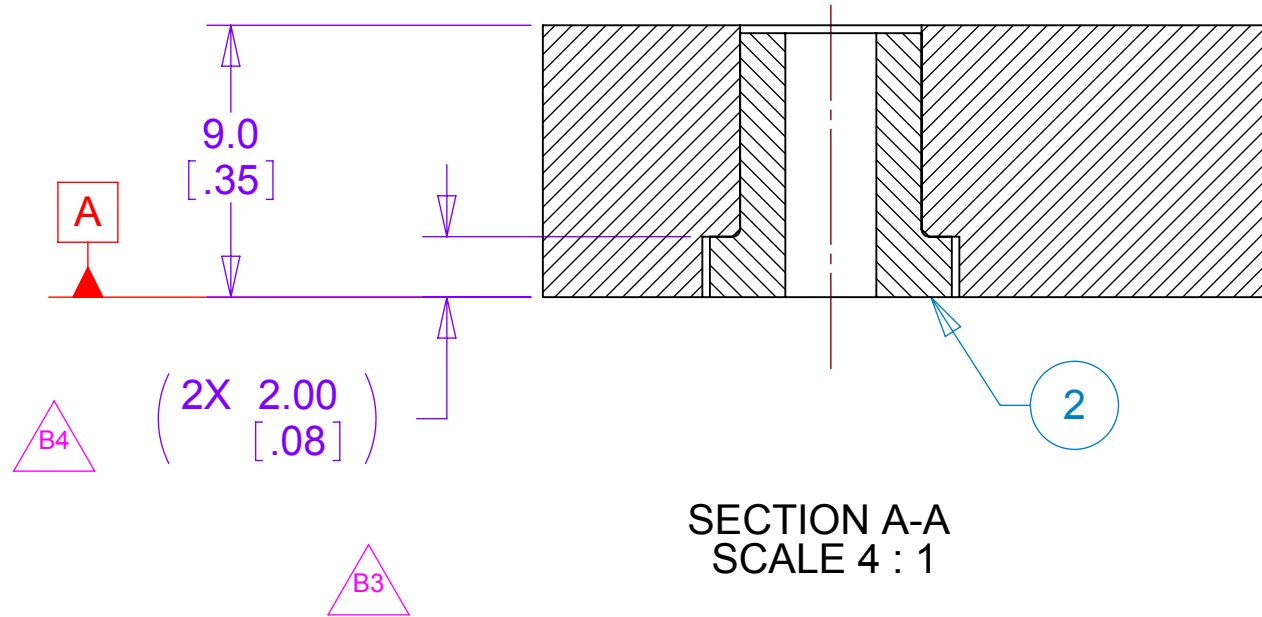
5

4

3

2

1

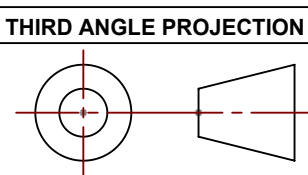


NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN MILLIMETERS [DUAL DIMENSIONS IN INCHES]
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- INSPECT AND RECORD LOCATION.
- SURFACE TO REMAIN CLEAR. DO NOT MACHINE OR OTHERWISE MAR.

THIS DOCUMENT CONTAINS INFORMATION THAT IS THE PROPRIETARY PROPERTY OF HYTEC, INC.
REPRODUCTION, DISCLOSURE, OR RELEASE TO OTHERS, MANUALLY OR ELECTRONICALLY,
IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF HYTEC, INC.

HYTEC
RELEASED
DOCUMENT



PARTS LIST				
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
1	1		Chip Transfer Plate	Clear Acrylic
2	1	111-PHX-02-5206-1	Locating Pin Hole Bushing	Brass
3	1	111-PHX-02-5206-3	Locating Pin Slotted Bushing	Brass

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS X = +/- .5 X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- .30° SURFACE FINISH = 250		
FINISH		SIGNATURE	DATE
		Designer	Roger L. Smith 9/16/2008
		Drawn	Roger L. Smith 9/16/2008
		Checked	RJ Ponchione 9/16/2008
		Engineer	RJ Ponchione 9/16/2008
		Approved	RJ Ponchione 9/16/2008

HYTEC, INC		
TITLE PHENIX CENTRAL UPGRADE FVTX DETECTOR ASSEMBLY JIG CHIP TRANSFER PLATE ASSEMBLY		
DWG. NO.	SIZE	SHEET NO.
111-PHX-01-5203	D	1 of 1
SCALE 1:1	REVISION B	